

Safety Data Sheet
acc. to OSHA HCS (29 CFR 1910.1200)

Printing date 03/20/2015

Reviewed on 03/20/2015

1 Identification

- **Product identifier**
- **Trade name: Midas® 24K Gold Cyanide-Based Concentrate Plating Solution**
- **Article number: 335-082**
- **Recommended use and restriction on use**
- **Recommended use:** Electroplating material
- **Restrictions on use:** No further relevant information available.
- **Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**
RIO GRANDE
7500 Bluewater Rd. NW
Albuquerque NM 87121-1962
1-800-545-6566
info@riogrande.com
- **Emergency telephone number:**
ChemTel Inc.
(800)255-3924, +1 (813)248-0585

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS06 Skull and crossbones

Acute Tox. 2 H300 Fatal if swallowed.

Acute Tox. 2 H310 Fatal in contact with skin.

Acute Tox. 3 H331 Toxic if inhaled.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Additional information:**

There are no other hazards not otherwise classified that have been identified.

0 percent of the mixture consists of ingredient(s) of unknown toxicity.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS06

- **Signal word** Danger

- **Hazard-determining components of labeling:**

potassium cyanide

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methenamine
potassium dicyanoaurate

· **Hazard statements**

H300+H310 Fatal if swallowed or in contact with skin.

H331 Toxic if inhaled.

H317 May cause an allergic skin reaction.

· **Precautionary statements**

P261 Avoid breathing mist, vapors, or spray.

P280 Wear protective gloves/protective clothing/eye protection.

P262 Do not get in eyes, on skin, or on clothing.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P310 Immediately call a poison center/doctor.

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P330 Rinse mouth.

P302+P352 If on skin: Wash with plenty of water.

P361+P364 Take off immediately all contaminated clothing and wash it before reuse.

P405 Store locked up.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Hazard description:**

· **WHMIS-symbols:**

D1A - Very toxic material causing immediate and serious toxic effects

D2B - Toxic material causing other toxic effects

E - Corrosive material



· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 4

Fire = 0

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



HEALTH 4 Health = 4

FIRE 0 Fire = 0

REACTIVITY 0 Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

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· **vPvB:** Not applicable.

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3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

151-50-8	potassium cyanide ⚠ Acute Tox. 2, H300; Acute Tox. 1, H310; Acute Tox. 2, H330	5-10%
100-97-0	methenamine ⚠ Flam. Liq. 1, H224; Flam. Sol. 2, H228 ⚠ Skin Sens. 1, H317	1-5%
13967-50-5	potassium dicyanoaurate ⚠ Acute Tox. 1, H300; Acute Tox. 1, H310; Acute Tox. 1, H330	<1.0%

- **Additional information:**

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret.

4 First-aid measures

- **Description of first aid measures**
- **General information:**
 - Immediately remove any clothing soiled by the product.
 - Take affected persons out into the fresh air.
 - In case of irregular breathing or respiratory arrest provide artificial respiration.
 - If available, amyl nitrite should be administered as directed by a physician.
 - Remove breathing apparatus only after contaminated clothing have been completely removed.
 - Medical supervision for at least 48 hours.
- **After inhalation:**
 - Supply fresh air or oxygen; call for doctor.
 - In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**
 - Immediately wash with water and soap and rinse thoroughly.
 - If skin irritation continues, consult a doctor.
 - Seek immediate medical advice.
 - Launder contaminated clothing before re-use.
- **After eye contact:**
 - Protect unharmed eye.
 - Remove contact lenses if worn.
 - Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
 - Rinse out mouth and then drink plenty of water.
 - Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
 - Strong caustic effect on skin and mucous membranes.
 - Coughing
 - Breathing difficulty

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Dizziness
Nausea
Cyanosis
Acidosis
Methaemoglobinaemia
Allergic reactions
Disorientation
Unconsciousness

- **Danger**

Toxic if swallowed, in contact with skin or if inhaled.
Danger of circulatory collapse.
Danger of convulsion.
Danger of gastric perforation.
Danger of impaired breathing.
May cause neurotoxic effects.
Danger through skin absorption.
Possible risk of irreversible effects.

- **Indication of any immediate medical attention and special treatment needed**

Contains Potassium Cyanide. Consult literature for specific antidotes.
Medical supervision for at least 48 hours.
Contains methenamine. May produce an allergic reaction.
If necessary oxygen respiration treatment.
In cases of cyanosis, administer vitamin C, oxygen, protect from sunlight.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **For safety reasons unsuitable extinguishing agents:** None.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.
- **Additional information**
In case of fire involving large quantities, evacuate area and fight fire from the upwind side.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Keep people at a distance and stay upwind.
Wear respiratory protection.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow to enter sewers/ surface or ground water.
Inform respective authorities in case of seepage into water course or sewage system.

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- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not allow to dry out
Dispose contaminated material as waste according to item 13.
Send for recovery or disposal in suitable receptacles.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Use only in well ventilated areas.
Prevent formation of aerosols.
Open and handle receptacle with care.
Avoid splashes or spray in enclosed areas.
Use personal protective equipment as required.
- **Information about protection against explosions and fires:**
Keep respiratory protective device available.
During heating or in case of fire poisonous gases are produced.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in cool, dry place.
Unsuitable material for receptacle: aluminium.
- **Information about storage in one common storage facility:**
Store away from foodstuffs.
Do not store together with acids.
Store away from oxidizing agents.
- **Further information about storage conditions:**
Prevent from drying out.
Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

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- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

151-50-8 potassium cyanide

PEL (USA)	Long-term value: 5 mg/m ³ as CN; Skin
REL (USA)	Ceiling limit value: 5* mg/m ³ , 4.7* ppm as CN; *10-min
TLV (USA)	Ceiling limit value: 5 mg/m ³ , 4.7 ppm as CN; Skin
EL (Canada)	Ceiling limit value: 5 mg/m ³ as CN; Skin
EV (Canada)	Ceiling limit value: 5 mg/m ³ Skin
LMPE (Mexico)	Ceiling limit value: 5 mg/m ³ PIEL

100-97-0 methenamine

EV (Canada)	Short-term value: 2 mg/m ³ , 0.35 ppm
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13967-50-5 potassium dicyanoaurate

PEL (USA)	Long-term value: 5 mg/m ³ as CN; Skin
REL (USA)	Ceiling limit value: 5* mg/m ³ , 4.7* ppm as CN; *10-min
TLV (USA)	Ceiling limit value: 5 mg/m ³ , 4.7 ppm as CN; Skin

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

- **Engineering controls:** No further relevant information available.

- **Breathing equipment:** Suitable respiratory protective device recommended.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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- **Material of gloves**

Butyl rubber, BR
Neoprene gloves
Chloroprene rubber, CR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Safety glasses

- **Body protection:** Protective work clothing

- **Limitation and supervision of exposure into the environment** Avoid release to the environment.

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Gold colored
· Odor:	Ammonia-like
· Odor threshold:	Not determined.

- **pH-value at 20 °C (68 °F):** 11.5

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

- **Flash point:** Not applicable.

- **Flammability (solid, gaseous):** Not applicable.

- **Auto-ignition temperature:** Not determined.

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not self-igniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapor pressure:** Not determined.

- **Density:** Not determined.

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- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with Water:** Fully miscible.
- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
 - Dynamic:** Not determined.
 - Kinematic:** Not determined.
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** Heating may cause release of toxic fumes.
- **Possibility of hazardous reactions**
 - Reacts with acids.
 - Contact with acids releases toxic gases.
 - Reacts with oxidizing agents.
 - Reacts with various metals.
- **Conditions to avoid** Excessive heat and contact with acids.
- **Incompatible materials:** Oxidizers, strong bases, strong acids
- **Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Hydrogen cyanide (prussic acid)
 - Nitrogen oxides (NO_x)
 - Ammonia

11 Toxicological information

- **Information on toxicological effects**

- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

151-50-8 potassium cyanide

Oral	LD50	5000 mg/kg (rat)
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- **Primary irritant effect:**
 - on the skin:** Slight irritant effect on skin and mucous membranes.
 - on the eye:** Slight irritant effect on eyes.
- **Sensitization:** Sensitization possible through skin contact.
- **Subacute to chronic toxicity:** No further relevant information available.
- **Additional toxicological information:**
 - Toxic
 - Danger through skin absorption.
 - Contains methenamine. May produce an allergic reaction.

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Toxic and/or corrosive effects may be delayed up to 24 hours.

· **Carcinogenic categories**

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

· **Probable Routes of Exposure**

Inhalation.

Eye contact.

Skin contact.

Ingestion.

· **Acute effects (acute toxicity, irritation and corrosivity):**

Toxic if swallowed, in contact with skin or if inhaled.

May displace oxygen and cause rapid suffocation.

Neurotoxic effects may occur.

· **Repeated Dose Toxicity:** Repeated exposures may result in skin and/or respiratory sensitivity.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** Toxic for aquatic organisms

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Ecotoxicological effects:**

· **Remark:** Toxic for fish

· **Additional ecological information:**

· **General notes:**

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. Residual materials should be treated as hazardous.

- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT**

UN1935

Product is additionally classified as a MARINE POLLUTANT based on MARPOL and DOT rules. Labeling as a MARINE POLLUTANT is not required for non-bulk single package shipments by motor vehicle, rail car or aircraft. Bulk packaging consists of a maximum capacity of greater than 450L (119 gallons) for a liquid and a maximum net mass greater than 400kg (882 pounds) for a solid.

- **ADR, IMDG, IATA**
- **UN proper shipping name**

UN1935



Limited Quantity for packages less than 30 kg (66 lb) and inner packagings less than 1 L (0.3 gal).

- **DOT**
- **ADR**
- **IMDG**
- **IATA**

Cyanide solutions, n.o.s. (Potassium cyanide, Potassium dicyanoaurate)

1935 CYANIDE SOLUTION, N.O.S. (Potassium cyanide, Potassium dicyanoaurate), ENVIRONMENTALLY HAZARDOUS

1935 CYANIDE SOLUTION, N.O.S. (Potassium cyanide, Potassium dicyanoaurate), MARINE POLLUTANT

Cyanide solution, n.o.s. (Potassium cyanide, Potassium dicyanoaurate)

- **Transport hazard class(es)**
- **DOT**



- **Class**
- **Label**

6.1 Toxic substances

6.1

- **ADR**



- **Class**

6.1 (T4) Toxic substances

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· **Label** 6.1

· **IMDG**



· **Class** 6.1 Toxic substances

· **Label** 6.1

· **IATA**



· **Class** 6.1 Toxic substances

· **Label** 6.1

· **Packing group**

· **DOT, ADR, IMDG, IATA** II

· **Environmental hazards:** Product contains environmentally hazardous substances: potassium cyanide

· **Marine pollutant:** Yes

Symbol (fish and tree)

· **Special marking (ADR):** Symbol (fish and tree)

· **Special precautions for user** Warning: Toxic substances

· **Danger code (Kemler):** 60

· **EMS Number:** F-A,S-A

· **Segregation groups** Cyanides

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 5 L

On cargo aircraft only: 60 L

· **ADR**

· **Excepted quantities (EQ)** Code: E4

Maximum net quantity per inner packaging: 1 ml

Maximum net quantity per outer packaging: 500 ml

· **IMDG**

· **Limited quantities (LQ)** 100 ml

· **Excepted quantities (EQ)** Code: E4

Maximum net quantity per inner packaging: 1 ml

Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":** UN1935, Cyanide solutions, n.o.s. (Potassium cyanide, potassium dicyanoaurate), ENVIRONMENTALLY HAZARDOUS, 6.1, II

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15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- United States (USA)
- SARA

· Section 355 (extremely hazardous substances):

151-50-8	potassium cyanide
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· Section 313 (Specific toxic chemical listings):

151-50-8	potassium cyanide
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· TSCA (Toxic Substances Control Act):

All ingredients are listed.

· Proposition 65 (California)

· Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

151-50-8	potassium cyanide
13967-50-5	potassium dicyanoaurate

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

151-50-8	potassium cyanide	II
13967-50-5	potassium dicyanoaurate	II

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· State Right to Know Listings

None of the ingredients is listed.

· Canadian substance listings:

· Canadian Domestic Substances List (DSL)

All ingredients are listed.

· Canadian Ingredient Disclosure list (limit 0.1%)

100-97-0	methenamine
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· **Canadian Ingredient Disclosure list (limit 1%)**

None of the ingredients is listed.

· **Other regulations, limitations and prohibitive regulations**

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 03/20/2015 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

Flam. Liq. 1: Flammable liquids, Hazard Category 1

Flam. Sol. 2: Flammable solids, Hazard Category 2

Acute Tox. 2: Acute toxicity, Hazard Category 2

Acute Tox. 1: Acute toxicity, Hazard Category 1

Acute Tox. 3: Acute toxicity, Hazard Category 3

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

· **Sources**

SDS Prepared by:

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