While there are no toxic elements to this chasers pitch there are some basic safety guidelines you should follow:

- As with any materials you work with that involves any type of open flame, keep an appropriate fire extinguisher handy.

- There may be some minimal smoke created when using this product. Though there are no toxic fumes or smoke created, it would be recommended to always work in a well-ventilated area.

- Do not heat this pitch to a runny, liquid state as this would create a potential serious burn hazard. You only need to heat the pitch to a warm temperature that is just soft enough to press your metal into it for good adhesion. The use of an industrial grade heat gun or plumber’s torch is more than sufficient to accomplish this.

- That being said, always wear protective leather gloves and safety glasses when working with pitch, metal, and open flame.

For first time users, below is an illustrative instructional guide on loading up your pitch bowl with your chasers pitch.

**Figure 1**

TIP: Use some basic plaster to fill up the bottom half of your pitch bowl prior to loading with the pitch. This simply fills up what would be unused space in your bowl so you don’t have to use so much pitch to actually fill the bow (you will only be using the top surface), leaving yourself extra pitch to use later in your project. Plaster needs to dry completely.

**Figure 2**

The pitch will arrive already broken into chunks. Place the chunks into your pitch bowl as illustrated.

**Figure 3**

As illustrated, use your plumber’s torch or industrial heat gun to slowly and evenly melt the pitch chunks. Again, do not heat too fast to a runny, more liquid state due to burn hazard.

**Figure 4**

This is what your pitch bowl should look like after you have melted the pitch. It is now ready to use for your metal project.

**Disclaimer/Release of Liability**

Use at your own risk. Pitch It To You - Chasing/Repousse Pitch (A Division of A Copper Rose Metal Art) assumes no responsibility for the inherent risks and possible injuries associated with the use of this medium chasers pitch as described above.

Continued....
This is a nice all around use pine rosin based medium dark green chasers pitch.

It is suitable for most metal chasing and repoussé projects.

It warms and softens easily with a heat gun or plumber’s torch to obtain good relief in your repoussé designs, but also firms up nicely for planishing and chasing work.

This pitch has great adhesion to the metal while working, yet it releases the metal easily with a little heat from a heat gun or torch, leaving minimal pitch residue on the metal.

It has low odor/fumes and no smoke providing it is properly and safely warmed up or melted. The odor that this pitch does have is mild and pleasant. There is some smoke when, if necessary, excessive pitch does have to be burned off or when re-annealing the metal, but it does not typically flame up or smoke excessively.

This pitch melts consistently without bubbling/boiling or puddling if melted slowly and at low temperature. It cools quickly to touch, minimizing burning risks to the user.

**PLEASE NOTE: This particular pitch likes to be worked on the warmer side, versus room temperature, etc. It is easily kept malleable and maintains good adhesion while working on it with the use of a plumber’s torch or heat gun keeping it warm to touch.**

This pitch is organic, free of petroleum or animal products.

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